

# AZ2280

## MINIATURE POWER RELAY

### FEATURES

- Up to 40 Amp switching capability (with DC coils)
- Quick-connect leads for contacts and coil
- 1 Form A, B and C contacts available
- Life expectancy to 10 million operations
- Options for DC and AC coils (CE compliant AC coils)
- Class F (155°C) insulation standard
- Available with an epoxy seal for automatic wave soldering and immersion cleaning
- Certified for use with A2L and A3 refrigerants (UL LZGH & NCKL)



### CONTACTS

<b>Arrangement</b>	SPST-N.O. (1 Form A) SPST-N.C. (1 Form B) SPDT (1 Form C)
<b>Ratings (max.)</b>	(resistive load)
<b>1 Form A</b> switched power switched current switched voltage	1120 W or 11080 VA 40 A 28 VDC* or 277 VAC
<b>1 Form B</b> switched power switched current switched voltage	420 W or 4155 VA 40 A (Form A), 30 A (Form B) 28 VDC* or 277 VAC
<b>1 Form C</b> switched power  switched current switched voltage	840 W or 8310 VA (N.O.), 560 W or 5540 VA (N.C.) 30 A (N.O.), 20 A (N.C.) 28 VDC* or 277 VAC
	* Note: If switching voltage is greater than 30 VDC, special precautions must be taken. Please contact the factory.
<b>Contact materials</b>	AgSnO <sub>2</sub> (silver tin oxide) AgCdO (silver cadmium oxide)
<b>Contact resistance</b> Initial typical	(load contact, voltage drop method) ≤ 50 mΩ ≤ 2 mΩ

### COIL

<b>Nominal coil DC voltages</b>	see coil voltage specification tables
<b>Dropout voltage</b>	> 10% of nominal coil voltage - DC coils > 20% of nominal coil voltage - AC coils
<b>Coil power</b> DC coils nominal max. continuous at pickup voltage	(at 23°C ambient temperature)  0.9 W (approx.) 1.7 W 500 mW (typ.)
AC coils nominal max. continuous at pickup voltage	see coil voltage specification tables 2.7 VA 1.4 VA (typ.)
<b>Temperature Rise</b>	43 K (77°F) at nom. coil voltage, no load 70 K (126°F) at nom. coil voltage, 30 A load
<b>Max. temperature</b>	155°C (311°F) - class F coil wire

### GENERAL DATA

<b>Life Expectancy</b> mechanical electrical	(minimum operations) 1 x 10 <sup>7</sup> 1 x 10 <sup>5</sup> at 28 A 277 VAC resistive (N.O.)
<b>Operate Time</b>	15 ms (max.) at nominal DC coil voltage
<b>Release Time</b>	10 ms (max.) DC coil, w/o coil suppression
<b>Dielectric Strength</b> coil to load contacts between open contacts	(at sea level for 1 min.) 2500 V <sub>RMS</sub> 1500 V <sub>RMS</sub>
<b>Insulation Resistance</b>	1000 MΩ (min.) at 20°C, 500 VDC, 50% RH
<b>Temperature Range</b> operating DC coils AC coils Ignition-protected	(at nominal coil voltage) -55°C (-67°F) to 85°C (185°F) -55°C (-67°F) to 60°C (140°F) -55°C (-67°F) to 60°C (140°F)
<b>Vibration resistance</b>	0.062" (1.5 mm) DA at 10–55 Hz
<b>Shock</b>	10 g
<b>Enclosure</b> flammability	P.B.T. polyester UL94 V-0
<b>Terminals</b>	Quick Connects Note: Allow suitable slack on leads and do not subject terminals to excessive force.
<b>Dimensions</b> length width height	50.2 mm (1.98") 27.5 mm (1.08") 27.8 mm (1.09")
<b>Weight</b>	36 grams (approx.)
<b>Compliance</b>	UL E44211 (NLDX2/8, LZGH2/8) UL E547441 (NCKL2/8) VDE 40049064 (IEC/EN 61810-1)
<b>Packing unit in pcs</b>	40 per plastic tray / 240 per carton box

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## UL/CUR APPROVED CONTACT RATINGS

<b>1 Form A</b>	40 A at 277 VAC, General Use, 40°C, 6k cycles * <sup>[1]</sup>
	40 A at 277 VAC, General Use, 30°C, 6k cycles * <sup>[2]</sup>
	30 A at 277 VAC, General Use, 80°C, 6k cycles <sup>[1][2]</sup>
	30 A at 28 VDC, Resistive, 80°C, 6k cycles <sup>[1]</sup>
	30 A at 28 VDC, General Use, 80°C, 6k cycles <sup>[2]</sup>
	24 A at 240 VAC, Resistive, 60°C, 100k cycles <sup>[2]</sup>
	16.7 A at 240 VAC, Resistive, 105°C, 100k cycles * <sup>[2]</sup>
	28 A at 277 VAC, General Use, 80°C, 100k cycles <sup>[1]</sup>
	20 FLA / 60 LRA at 277 VAC, 80°C, 30k cycles <sup>[1]</sup>
	2 HP at 250 VAC <sup>[1][2]</sup>
1 HP at 125 VAC <sup>[1][2]</sup>	
<b>1 Form B</b>	15 A at 277 VAC, General Use, 80°C, 6k cycles <sup>[1][2]</sup>
	10 A at 28 VDC, General Use, 80°C, 6k cycles <sup>[1][2]</sup>
	10 FLA / 33 LRA at 277 VAC, 80°C, 30k cycles <sup>[1]</sup>
	½ HP at 250VAC <sup>[1][2]</sup>
¼ HP at 125 VAC <sup>[1]</sup>	
<b>1 Form C (N.O.)</b>	30 A at 277 VAC, General Use, 80°C, 6k cycles <sup>[1][2]</sup>
	20 A at 277 VAC, General Use, 80°C, 6k cycles <sup>[1]</sup>
	20 A at 28 VDC, Resistive, 80°C, 6k cycles <sup>[1]</sup>
	20 A at 28 VDC, General Use, 80°C, 6k cycles <sup>[2]</sup>
	20 FLA / 60 LRA at 277 VAC, 80°C, 30k cycles <sup>[1]</sup>
	2 HP at 250 VAC <sup>[1][2]</sup>
1 HP at 125 VAC <sup>[1][2]</sup>	
<b>1 Form C (N.C.)</b>	20 A at 277 VAC, General Use, 80°C, 6k cycles <sup>[1][2]</sup>
	10 A at 28 VDC, Resistive, 80°C, 6k cycles <sup>[1]</sup>
	10 A at 28 VDC, General Use, 80°C, 6k cycles <sup>[2]</sup>
	10 FLA / 33 LRA at 277 VAC, 80°C, 30k cycles <sup>[1]</sup>
	½ HP at 250 VAC <sup>[1][2]</sup>
	¼ HP at 125 VAC <sup>[1][2]</sup>

- [1] AgCdO (silver cadmium oxide) contacts - AZ2280 only  
 [2] AgSnO<sub>2</sub> (silver tin oxide) contacts - AZ2280 or AZ2280R

\* For DC coil types only

## VDE APPROVED CONTACT RATINGS

<b>1 Form A</b>	40 A at 250 VAC, Resistive, 6k cycles <sup>[2]</sup>
	30 A at 250 VAC, Resistive, 30k cycles <sup>[1]</sup>
	15 A at 250 VAC, Cos Phi = 0.4, 85°C, 100k cycles <sup>[1][2]</sup>
<b>1 Form B</b>	15 A at 250 VAC, Resistive, 30k cycles <sup>[1]</sup>
<b>1 Form C (N.O.)</b>	30 A at 277 VAC, Resistive, 30k cycles <sup>[1][2]</sup>
	20 A at 277 VAC, Resistive, 85°C, 100k cycles <sup>[1]</sup>
<b>1 Form C (N.C.)</b>	15 A at 250 VAC, Resistive, 30k cycles <sup>[1]</sup>
	10 A at 250 VAC, Resistive, 85°C, 100k cycles <sup>[2]</sup>

- [1] AgCdO (silver cadmium oxide) contacts  
 [2] AgSnO<sub>2</sub> (silver tin oxide) contacts

Note: AC coil types and 18 VDC coil are not VDE approved

## DC COIL VOLTAGE SPECIFICATIONS

Nominal Coil VDC	Must Operate VDC	Max. Continuous VDC	Resistance Ohm ± 10%
5	3.75	6.4	27
6	4.5	7.8	40
9	6.75	12.2	97
12	9.0	15.4	155
15	11.25	19.8	256
18	13.5	24.1	380
24	18.0	33.0	660
48	36.0	62.6	2560
110	82.5	146.6	13450

## AC COIL VOLTAGE SPECIFICATIONS

Nominal Coil VAC	Must Operate VAC	Max. Continuous VAC	Nominal Coil Power VA
12	9.6	13.8	2.3
24	19.2	27.6	2.1
120	96	138	2.3
208	176	239	2.2
240	192	276	2.2/2.6
277	220	319	2.2

Note: All values at 23°C (73°F), upright position, terminals downward.

## ORDERING DATA

AZ2280 - [ ] [ ] [ ] [ ] - [ ] [ ] D [ ] [ ] F

**Coil terminal**  
 nil: 0.187" terminals  
 K: 0.110" terminals

**Sealing option**  
 nil: non sealed  
 E: sealed version

**Coil option**  
 D: DC coil  
 A: AC coil

**Nominal coil voltage**  
 see coil voltage specifications table

**Contact option**  
 nil: Standard contacts  
 T: Extended life contacts

**Contact material**  
 nil: \*silver cadmium oxide (AgCdO)  
 E: silver tin oxide (AgSnO<sub>2</sub>)

**Contact arrangement**  
 1A: 1 Form A (SPST-N.O.)  
 1B: 1 Form B (SPST-N.C.)  
 1C: 1 Form C (SPDT)

### Series

AZ2280: Standard version (NLDX2/8 and LZGH2/8)  
 AZ2280R: Ignition-protected version for A3 (NCKL2/8)

\*Cadmium based contacts not available in all regions or with AZ2280R .

### Example ordering data

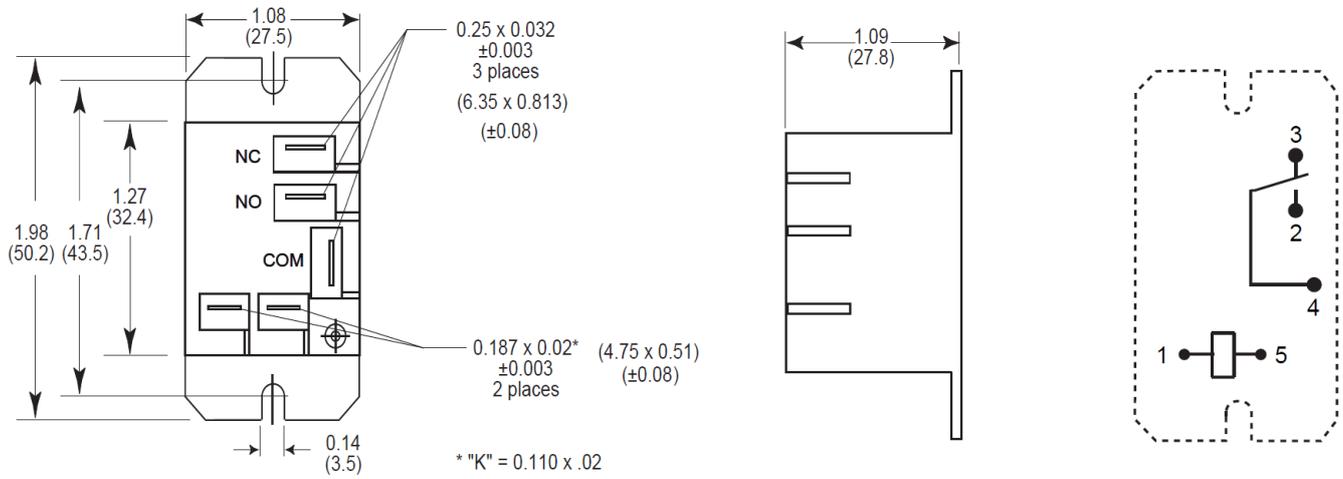
AZ2280-1AT-9DKF	Standard AZ2280, form A, extended life cadmium oxide contacts, 9 VDC coil, 0.110" coil terminals
AZ2280-1CE-120AF	Standard AZ2280, form C, silver tin oxide contacts, 120 VAC coil, sealed version
AZ2280R-1AE-12DEF	Ignition-protected version, form A, silver tin oxide contacts, 12 VDC coil, sealed

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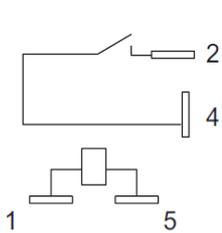
## MECHANICAL DATA

Dimensions in inches with metric equivalents in parentheses. Tolerance:  $\pm 0.2\text{mm}$  ( $\leq 1\text{mm}$ ),  $\pm 0.3\text{mm}$  (1-5mm),  $\pm 0.4\text{mm}$  ( $> 5\text{mm}$ )

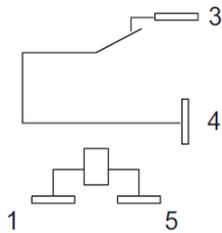


## WIRING DIAGRAMS

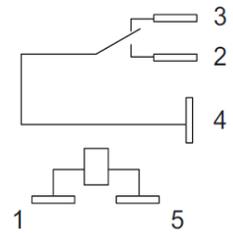
Viewed towards terminals



**Form A**



**Form B**



**Form C**

## NOTES

### General

1. All values in this datasheet are at reference temperature of 23°C (73°F) unless stated otherwise.
2. Evaluate the component's performance and operating conditions under the worst-case conditions of the actual application.
3. The datasheet and the component's specifications are subject to change without notice.
4. Customer special requirements to be reviewed by our company and identified in the form of a suffix number

### Storage, handling, and environmental guidelines

1. Relays are electromechanical components that are sensitive to shock. The relay's adjustment can be affected if the relay is subjected to excessive shock or excessive pressure is applied to the relay case. Relays which have been dropped must no longer be used.
2. Do not allow the relay to be used in an environment containing silicone, otherwise silicone inside the relay may cause the relay contact acceleration failure.
3. Prevent relays from atmospheres containing corrosive gases or liquid or solid, such as water vapor, H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, Cl, P, dust and other harmful substances and elements. Corrosion of structures and contacts leads to malfunction and shortens the component's service life.
4. Prevent non-sealed relays from atmospheres subject to dust. Dust particles may enter the case and get stuck between the contacts, causing the contact circuits to fail.
5. Do not use unsealed relays in environments with explosive or flammable gases. Electrical arcing at the contacts could ignite these gases and cause fire. Ignition-protected components for use in refrigeration and air-conditioning equipment are operated in unclassified locations and have not been investigated for use in hazardous (classified) locations or for explosive atmosphere applications.
6. Non-sealed relays (RTII) must not be washed, immersion cleaned or conformal coated as substances may enter the case and cause corrosion or seizure of mechanical parts.
7. Avoid high frequency or ultrasonic vibrations on the relays as these can cause contact welding and misalignment or destruction of internal structures.
8. During operation, storage and transport, ambient temperature should be within the specified operating temperature range. Humidity should be in the range of 5% to 85% RH. Icing and condensation must be avoided. Relays stored for an extended period of time may show initially increased contact resistance values due to chemical effects such as oxidation.

### Design guidelines

1. The relay may pull in and operate with less than the specified *must operate* voltage value.
2. The coil's *must operate* and *min. holding* voltages, the coil's *ohmic resistance* and the relay's *operate time* depend on the temperature of the coil. The specified values are given for a coil temperature of 23°C and increase by approx. 0.39% per Kelvin of temperature rise. This circumstance must be considered, especially during operation with high load currents and elevated ambient temperature.
3. At elevated ambient temperatures, after applying the rated nominal coil voltage for  $\geq 200$  milliseconds, the coil energization must be reduced to a suitable holding level in order to reduce thermal stress and to prevent the coil from overheating.
4. Coil suppression circuits such as diodes, etc. in parallel to the coil will lengthen the release time. We recommend using suppression circuits with a breakdown voltage of approx. 2 times the nominal coil voltage in order to achieve a quick release time.
5. When using PWM coil control, use a fast-switching recirculation diode in parallel with the coil to keep the coil current during pulse pauses. To achieve a quick release time when de-energizing the coil, the recirculation diode must be eliminated from the circuit to get a fast decay of coil current. As PWM frequency we recommend  $\geq 15$  kHz in order to avoid audible noise from magnetostriction. To reduce negative EMI effects, we recommend to apply the PWM to the coil's inner/center layer terminal and have the outer layer terminal connected to ground or the supply rail.
6. Contact resistance is a function of load current, dwell time and wear level of the contacts. Immediately after closing the contacts, or if tested with low current only, the contact resistance will show a relatively high value. A low level steady state contact resistance is reached at higher current after a certain time in thermal equilibrium.
7. The relay dissipates heat from power losses through its load terminals. Provide sufficient cross section (wire gauge) and so that they can act as heat spreader.
8. As with any contact mechanism, the relay's NC signal contact bounces when switching. For evaluation of its signal, suitable debouncing measures must be taken to get a reliable signal.

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## DISCLAIMER

This product specification is to be used in conjunction with the application notes which can be downloaded from the regional ZETTLER relay websites. The specification provides an overview of the most significant part features. Any individual applications and operating conditions are not taken into consideration. It is recommended to test the product under application conditions. Responsibility for the application remains with the customer. Proper operation and service life cannot be guaranteed if the part is operated outside the specified limits.

## ZETTLER GROUP

Building on a foundation of more than a century of expertise in German precision engineering, ZETTLER Group is a world-class enterprise, engaged in the design, manufacturing, sales and distribution of electronic components. Our industry leadership is based on a unique combination of engineering competence and global scale.

For more information on other ZETTLER Group companies, please visit [zettler-group.com](http://zettler-group.com). For support on this product or other ZETTLER relays, please visit one of the group sites below.

## SITES FOR ZETTLER RELAYS

### NORTH AMERICA

American Zettler, Inc.  
[www.azettler.com](http://www.azettler.com)  
[sales@azettler.com](mailto:sales@azettler.com)

### EUROPE

Zettler Electronics, GmbH  
[www.zettlerelectronics.com](http://www.zettlerelectronics.com)  
[office@zettlerelectronics.com](mailto:office@zettlerelectronics.com)

Zettler Electronics, Poland  
[www.zettlerelectronics.pl](http://www.zettlerelectronics.pl)  
[office@zettlerelectronics.pl](mailto:office@zettlerelectronics.pl)

### CHINA

Zettler Group, China  
[www.zettlercn.com](http://www.zettlercn.com)  
[relay@zettlercn.com](mailto:relay@zettlercn.com)

### ASIA PACIFIC

Zettler Electronics (HK) Ltd.  
[www.zettlerhk.com](http://www.zettlerhk.com)  
[sales@zettlerhk.com](mailto:sales@zettlerhk.com)



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